Permanent Magnetic Switchable Block  
SAV 242.11

With 4 magnetic clamping surfaces, also in stainless execution

Use:
Angular and parallel grinding of small and medium-sized workpieces.

Features:
Robust construction with good holding force. Laminations 2 mm brass / 2 mm steel.

Nominal holding force standard: 50 N/cm²
Nominal holding force stainless: 30 N/cm²
Magnetic field height: 2 mm
Pole plate wearing limit: 4 mm

Can be supplied with stainless, high-alloyed chrome steel pole plates (RF). Best suited for use on wire erosion machines.

Application with wire-erosion  
Application at spark-erosion

Dimensions in mm

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>P</th>
<th>Weight in kg</th>
</tr>
</thead>
<tbody>
<tr>
<td>140</td>
<td>115</td>
<td>64</td>
<td>64</td>
<td>2 + 2</td>
<td>3.1</td>
</tr>
<tr>
<td>160</td>
<td>135</td>
<td>64</td>
<td>64</td>
<td>2 + 2</td>
<td>4.0</td>
</tr>
</tbody>
</table>

Ordering example: Permanent Magnetic Switchable Block  
SAV 242.11 - 140 - RF
Ordering key: Name  
SAV - No. - A - Execution

Technical data subject to change without prior notice