

PERMANENT MAGNET V-BLOCKS



SAV 242.25

Single or in pairs, hardened execution

Use:
Positioning

Features:
2 magnetic faces, which are switched on and off simultaneously (main and small prisms). Hardened contact surfaces and „V“-s. Available in single (S) or in pairs (P). Available in wooden storage case SAV 539.04-HK4 against price adder.

Rectangularity: 0,004 mm
Planar parallelism: 0,004 mm



Dimensions in mm				
Length	Width	Height	Workpiece diameter	Weight in kg
80	67	96	6 - 66	2.85
100	70	96	6 - 70	3.8

Ordering example:

Permanent magnet V-block SAV 242.25 - 100 - S
Ordering key SAV - No. - Length - Single or pair

PERMANENT MAGNET V-BLOCKS



SAV 242.29

In sealed execution

Features:
3 magnetic contact surfaces (V-block top side and 2 shoulders). 2 opposite-facing switching points incl. removable socket key. Strong, switchable permanent magnet. Both V-blocks ground to match. Completely sealed. Available in wooden storage case SAV 539.02 - HK2 at a surcharge. Supplied in pairs.



Dimensions in mm					Nom. holding force in daN	Weight in kg	Wooden storage case SAV No.
Length	Width	Height	Width V-block	Workpiece diameter			
70	40	50	36	50	15	1.0	SAV 539.01-HK1
100	50	80	60	80	20	2.3	SAV 539.02-HK2
150	50	100	90	125	23	4.5	SAV 539.05-HK5

Ordering example:

Permanent Magnet V-block SAV 242.29 - 100
Ordering key SAV - No. - Length