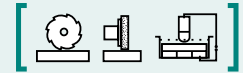


SAV 220.32

PERMANENT MAGNETIC PALLETS

Transverse pole pitch $P = 15 \text{ mm}$



APPLICATION

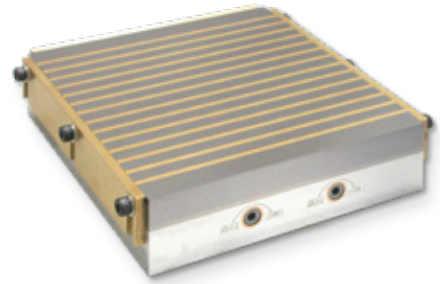
For chucking medium to large parts for grinding, milling and EDM.
Can be adapted to most zero-point work-holding systems.

MATERIAL

Aluminium main body with steel
1.0037/1.4571 pole plate

TECHNICAL DATA

- Aluminium housing, for top-mounting or integration
- Stop bar on 3 sides
- 2 control points
- Hex key
- Operating instructions
- Fine-milled version
- Pole pitch steel/brass: 12/3 mm
- Rated holding force: 130 N/cm²
- Magnetic field height: 6 mm
- Wear layer of the pole plate: 6 mm
- Rework on underside: up to 12 mm



mm				kg
A	B	C*	D	Weight
240	240	63.5	198	21.5
280	280	63.5	228	29.0
320 ¹	320	68.5	258	38.0

* Exact dimension is determined through the reference system.
¹ With 45° chamfers on the corners for pallet changer

ORDERING EXAMPLE

Designation	SAV no. - A x B - adaptation
Permanent magnetic pallet	SAV 220.32 - 320 x 320 - adaptation