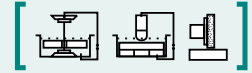


**SAV 242.11****PERMANENT MAGNETIC CLAMPING BLOCKS**

With four magnetic chucking areas, also as a stainless version

**APPLICATION**

For angled and parallel grinding of small and medium workpieces.

**DESIGN**

Sturdy design with good magnetic force. Pole divisions made of 2 mm brass/2 mm steel.

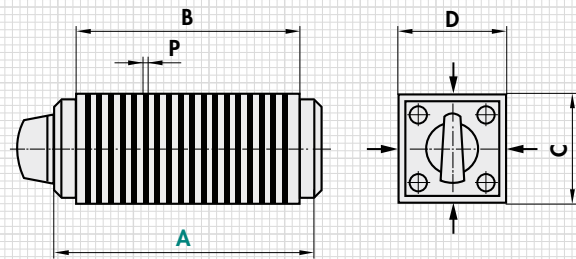
**TECHNICAL DATA**

- Standard rated holding force: 50 N/cm<sup>2</sup>
- Rated holding force, stainless (RF): 30 N/cm<sup>2</sup>
- Magnetic field height: 2 mm
- Wear layer of the pole plate: 4 mm

SAV 242.11 - RF consisting of stainless, high-alloy chrome steel poles. Primarily suitable for use on EDM machines.



mm					kg
A	B	C	D	P	Weight
140	115	65	65	2 + 2	3.1
160	135	65	65	2 + 2	4.0



4 magnetic  
chucking areas

**ORDERING EXAMPLE**

Designation SAV no. - A - version  
Permanent magnetic clamping block SAV 242.11 - 140 - RF