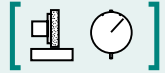


**SAV 231.01**

**PRECISION PULL DOWN VICES**

For precision workholding, accuracy version



**DESIGN**

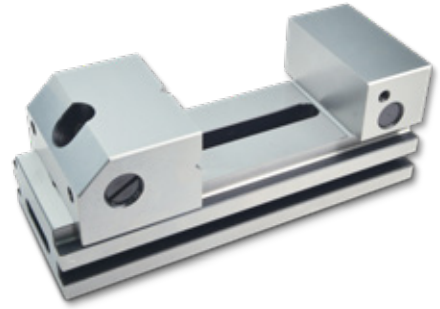
- Made of tool steel
- Fully hardened HRC 58-60
- Perpendicularity 0.003/100 mm
- Parallelism: 0.003/100 mm
- Horizontally and vertically ground-in prism in movable jaws
- Maximum accuracy when engaged through a "positive locking bridge" in the lower part, measured deformation:  $\pm 0.004$  mm

**APPLICATION**

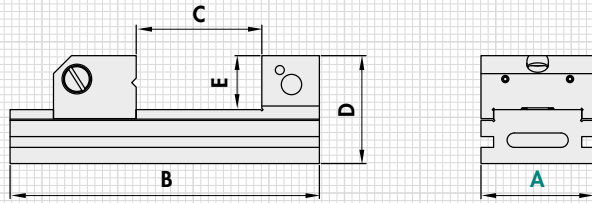
Grinding, drilling, measuring

**OPTIONAL**

Wooden storage box (surcharge applies)



mm					kg	Order no.
A	B	C	D	E	Weight	Wooden box
73	190	100	70	35	4.6	SAV 539.03
98	230	125	80	40	11.4	SAV 539.05
125	300	160	98	48	18.5	SAV 539.09
150	350	210	100	50	24.9	SAV 539.09



**ORDERING EXAMPLE**

<b>Designation</b>	<b>SAV no. - A</b>
Precision pull down vice	231.01 - 73