

SAV 248.90

SHORT TAPERED FLANGES

For adapting to machine and workholding fixture



APPLICATION

For flanging on round magnets or other workholding fixtures. For spindle heads as per DIN 55026 (55021) shape A and B, ISO 702/I A1 and A2, ASA B5.9 A1 and A2.

DESIGN

Soft steel flanges as per DIN, ISO and ASA standards. Machined on the spindle side. The magnet-side/chuck-side adaptation is carried out as required (please state diameter and hole pattern when ordering). On customer request, we supply our round magnets already fully flanged.

[mm]	
Spindle head size	A
4*	82.6
4**	85.0
5	104.8
6	133.4
8	171.4
11	235.0
15	330.0

Dimensions **B**, **C** and **D** as well as the fastening hole circle as per requirements or your specifications.

* For spindle head size DIN 55026
** For spindle head size DIN 55021

ORDERING EXAMPLE

Designation SAV no. - spindle head size - standard
Short tapered flange without fastening screws SAV 248.90 - 4 - DIN 55026 and dimensions

SAV 248.91

SHORT TAPERED FLANGES

With stud bolts and bayonet disc



APPLICATION

For flanging on round magnets or other workholding fixtures. For spindle heads as per DIN 55027 and ISO 702/III.

DESIGN

Soft steel flanges as per DIN and ISO standards. Machined on the spindle side. With stud bolts and collar nuts. The magnet-side/chuck-side adaptation is carried out as required (please state diameter and hole pattern when ordering). On customer request, we supply our round magnets already fully flanged.

[mm]		Qty.
Spindle head size	A	No. of stud bolts
4	85.0	3
5	104.8	4
6	133.4	4
8	171.4	4
11	235.0	6
15	330.2	6

Dimensions **B**, **C** and **D** as well as the fastening hole circle as per requirements or your specifications.

ORDERING EXAMPLE

Designation SAV no. - spindle head size - standard
Short tapered flange with bayonet fastening SAV 248.91 - 15 - DIN 55027 and dimensions